

# SABRe4.1 Essentials

## 4 hour Programme

### Open enrolment classes

- **April 7<sup>th</sup> 2025**  
(1pm – 5pm BST/12pm – 4pm UTC)
- **May 8<sup>th</sup> 2025**  
(1pm – 5pm BST/12pm – 4pm UTC)
- **June 13<sup>th</sup> 2025**  
(1pm – 5pm BST/12pm – 4pm UTC)
- **July 21<sup>st</sup> 2025**  
(1pm – 5pm BST/12pm – 4pm UTC)

### Fees:

The cost per participant is £190+VAT, which includes comprehensive reference materials.

### To book places:

- Please email Smallpeice via [train@smallpeice.com](mailto:train@smallpeice.com) with your requirements.
- Our experienced booking team will then send you a booking form.

### In-Company Training:

This programme is available for cost effective 'in-company' group training. For more information on the options, please email [train@smallpeice.com](mailto:train@smallpeice.com).

### Overview

SABRe is the well-established Rolls Royce standard for supply chain quality. This standard has evolved over 20 years and is now in its 4th Edition, with the most recent update to SABRe4.1 being made in December 2023. Industry standards have been used as the foundation for many of its requirements. Recently, key aerospace engine manufacturers, through the organisation AESQ, have collaborated to produce the standard ASI3100 – which is now the basis for SABRe4.1. This industry harmonisation has resulted in a reduced set of unique Roll Royce requirements. This course covers the new requirements and structure of SABRe4.1 and is designed to help suppliers to transition from SABRe3 to the new edition. Smallpeice are the official global trainers for Rolls-Royce SABRe courses. The course enables participants to:

- Navigate through the SABRe4.1 standard & understand the relationship with other aerospace standards
- Recognise the key differences from SABRe3 and the resultant benefits
- Familiarise with the Rolls Royce supplemental requirements stipulated in SABRe4.1
- Identify the requirements profile of each supplier type
- Understand the links to the key principles of APQP and PPAP
- Understand the use of the Self Assessment tool and the process for achieving certification

### Post Training Knowledge Test & Certificate:

- An online multi-choice knowledge test will consolidate the learning and provide evidence of understanding of key elements
- A certificate of successful training attendance will be issued after the test is completed

### Training Content

#### Part 1: Introduction to SABRe4.1

- Transitioning from SABRe3
- Relationship with other aerospace standards
- Links with the ASI3100
- Supplier types
- Benchmarking assessment
- SABRe4.1 structure and roadmap

#### Part 2: Chapter A – Quality Management System Requirements

- Requirements applicability
- QMS certification requirements

#### Part 2: Chapter A – Quality Management System Requirements (continued)

- Planning & support
- Operation
- Performance evaluation
- Continual improvement

#### Part 3: Chapter B – APQP & PPAP

- APQP
- PPAP
- Supply chain risk management process